



# DYKEM®



## STAINING COLORS

DYKEM<sup>7</sup> Staining Colors provide quick identification on a variety of component parts. These stains repel oil as they adhere without flaking and scaling. DYKEM<sup>7</sup> Staining Colors are easily applied by brushing, spraying, dipping or tumbling and dry quickly to the touch. Transparent, Opaque, Temporary and Fluorescent Stains are available.

### Fluorescent Stains

Display a bright, fluorescent color under UV lighting  
Detectable by optical sensors in automated processing system

### Opaque Stains

Perform well on light and dark tinted metals  
Provide excellent hiding / coverage properties and opacity  
Thickness can be adjusted by adding DYKEM<sup>7</sup> Thinner & Remover

### Transparent Stains

Perform best on light tinted, polished metals  
Will not settle or separate

### Rinz Off<sup>7</sup> Water Removable Stains

For use on non-treated, unpainted metal surfaces  
Easily removed with water without leaving harmful residue  
Does not require a solvent for removal

### Sudz Off<sup>7</sup> Detergent Removable Stains

Perfect for non-porous metal surfaces which require water-resistance  
Removable with alkaline detergent (pH 10 or higher)  
Does not require a solvent for removal

The 8oz. Brush-in-cap is great for small tasks



Use DYKEM7 Stains to color code parts



Identification made easy with Fluorescent stains



## Staining Colors

Permanently or temporarily identify parts, inventory, work in progress, tools, assemblies or finished goods

Permanent stains resist most work related materials such as oils, moisture, grease, cutting fluids and more

Apply easily by spraying, brushing, dipping, stamping or tumbling

Dry within minutes\*

\* Note: Drying times depend on film thickness. Film thickness will vary with method of application.

CAUTION: Surface tests should be run to determine Staining Color suitability.

Color	Aerosol 12 oz.	Brush-In-Cap 8 oz.	1 Gallon Bottle	5 Gallon Pail
Black		81424	81724	81824
Dk. Blue	81078	81478	81778	81878
Lt. Blue		81425	81725	81825
Brown		81414	81714	81814
Gray			81776	81876
Dk. Green		81406	81706	81806
Lt. Green		81408	81708	81808
Orange		81413	81713	81813
Pink		81460	81760	81860
Purple		81463	81763	81863
Red	81090	81491	81791	81891
Violet		81419	81719	81819
White	81027	81427	81727	81827
Yellow	81030	81405	81705	81805

All Stains are available in 55 gallon drums upon request.

### SUDZ OFF<sup>7</sup> Stains

Color	1 Gallon Bottle
Red	82939
Blue	87938
Green	82371

### RINZ OFF<sup>7</sup> Stains

Color	1 Gallon Bottle
Red	82106
Blue	82105
Green	82108

### Fluorescent Stains

Color	Brush-In-Cap 8oz.	1 Gallon Bottle	5 Gallon Pail	55 Gallon Drum
Yellow	81418	81718	81818	81918
Blue		82195		

### Transparent Stains

Color	Brush-In-Cap 8 oz.	1 Gallon Bottle	5 Gallon Pail
Black	81431	81731	81831
Dk. Blue	81417	81717	81817
Purple	81404	81704	81804
Red	81496	81796	81896
Lt. Green		81766	81866
Green	81465	81765	81865
Yellow	81451	81751	81851
Orange	81462	81762	81862

## Remover, Cleaner & Thinner

DYKEM7 Remover, Cleaner & Thinner is the preferred solution for all surface preparation, removal and dilution of DYKEM7 Staining Colors and layout fluids. It has been proven that layout fluids and stains adhere better to surfaces that are prepared with this product. The formula is toluene-free for worker's safety.

- Prepares metal surfaces
- Dries in minutes
- Does not contain toluene or chlorinated solvents
- Unique formulation dilutes stains for thinner coatings
- Works great for rinsing out lines and hoses



### Product Numbers

Container Size	Product Number
Aerosol 16 oz.	82038
Bottle 930 ml.	82638
Bottle 1 Gallon	82738
Pail 5 Gallon	82838
Drum 55 Gallons	82938

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ISO 9001 : 2000  
ISO 14001 : 2004  
OHSAS 18001 : 1999