

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating (AR)

Version-1 Issue Date: 19/01/2024
Print Date: 19/01/2024

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Epoxy Coat 5045 AR RESIN - Acid Resistant Coating (AR)	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains phenol/ formaldehyde glycidyl ether copolymer)	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Base component of a two-part acid-resistant epoxy compound Use according to manufacturer's directions. Requires that the two parts be mixed by hand or mixer before use, in accordance with manufacturer's directions. Mix only asmuch as is required. Do not return the mixed material to the original containers. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating. atmosphere developing.
--------------------------	--

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW India Private Limited	
Address	Plot No. 34 to 37, Phase – 2, IDA, TSIIC, Pashamylaram, Sangareddy Dist. – 502307 Telangana, India	
Telephone	+91 90000 31515	
Website	www.itwchemin.com	
Email	Not Available	

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Reproductive Toxicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 -Annex VI

Page 1 continued...

Version No: **01** Page **2** of **11**

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Issue Date: 19/01/2024
Print Date: 19/01/2024

Label elements

Hazard pictogram(s)







Signal word

Warning

Hazard statement(s)

H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H411	Toxic to aquatic life with long lasting effects.	

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read carefully and follow all instructions.	

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P280	P280 Wear protective gloves, protective clothing, eye protection and face protection.	
P261	Avoid breathing mist/vapours/spray.	
P273	Avoid release to the environment.	

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	

Precautionary statement(s) Storage

P405 Store locked up.	
-----------------------	--

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorized hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9003-36-5	30-60	phenol/formaldehyde glycidyl ether copolymer
1330-20-7	<10	xylene
Not Available	balance	Ingredients determined not to be hazardous
Legend: 1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 -Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

Page 3 of 11 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

SECTION 4 First aid measures

Description of first aid me	easures			
Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.			
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.			
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. 			
Ingestion	 If SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means. 			

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ► Foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result	
--	--

Advice for firefighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) aldehydes

Page 4 of 11 Version No: 01 Issue Date:19/01/2024 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

	nitrogen oxides (NOx)
	other pyrolysis products typical of burning organic material.
	Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
HAZCHEM	•3Z

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling ▶ DO NOT allow clothing wet with material to stay in contact with skin

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- Check for bulging containers.
- Vent periodically Safe handling
 - Always release caps or seals slowly to ensure slow dissipation of vapours
 - ▶ Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - ▶ Use in a well-ventilated area.

Contains low boiling substance:

Prevent concentration in hollows and sumps.

Other information

- ▶ Store below 38 deg. C.
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour Avoid reaction with amines, more and as strong exids and oxidising agents.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
--------	------------	---------------	-----	------	------	-------

Page 5 of 11 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
xylene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
phenol/ formaldehyde glycidyl ether copolymer	Not Available	Not Available
xylene	900 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
phenol/ formaldehyde glycidyl ether copolymer	Е	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Individual protection measures, such as personal protective equipment











Eye and face protection

- Safety glasses with side shields.
- ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times ,of:

- · Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- · Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- · Excellent breakthrough time > 480 min
- Good breakthrough time > 20 min
- · Fair breakthrough time < 20 min
- · Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Body protection

Hands/feet protection

See Other protection below

Other protection

- Overalls
- P.V.C apron.
- Barrier cream.
- Skin cleansing cream.

Page 6 of 11 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear combustible liquid with a mild characteristic odour; does not mix with water.			
Physical state	Liquid	Relative density (Water = 1)	1.1	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available	
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available	
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available	
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable	
Flash point (°C)	>100 (PMCC)	Taste	Not Available	
Evaporation rate	Not Available	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available	
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available	
Vapour pressure (kPa)	Not Available	Gas group	Not Available	
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable	
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available	

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

 Version No: 01
 Page 7 of 11
 Issue Date: 19/01/2024

 Print Date: 19/01/2024
 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Eye There is some evidence to suggest that this material can cause eye irritation and damage in some persons There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Chronic Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby. Some increase of respiratory disorders arising from moulding processes in old installations using phenol formaldehyde resins has been reported Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity. Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm. Epoxy Coat 5045 AR RESIN -TOXICITY IRRITATION **Acid Resistant Coating** Not Available Not Available TOXICITY IRRITATION phenol/ formaldehyde dermal (rat) LD50: >400 mg/kg[2] Eye: no adverse effect observed (not irritating)^[1] glycidyl ether copolymer Oral (Rat) LD50: >5000 mg/kg[2] Skin: adverse effect observed (irritating)[1] IRRITATION TOXICITY Dermal (rabbit) LD50: >1700 mg/kg^[2] Eye (human): 200 ppm irritant Eye (rabbit): 5 mg/24h SEVERE Inhalation(Rat) LC50: 5000 ppm4h^[2] xylene Oral (Mouse) LD50; 2119 mg/kg^[2] Eye (rabbit): 87 mg mild Eye: adverse effect observed (irritating)[1] Skin (rabbit):500 mg/24h moderate Skin: adverse effect observed (irritating)^[1] Leaend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. PHENOL/ The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a FORMALDEHYDE bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. GLYCIDYL ETHER Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there COPOLYMER were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis Reproductive effector in rats The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. **XYLENE** The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. PHENOL/ FORMAL DEHYDE The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, **GLYCIDYL ETHER** the production of vesicles, scaling and thickening of the skin. **COPOLYMER & XYLENE** × × **Acute Toxicity** Carcinogenicity ~ Skin Irritation/Corrosion Reproductivity

Serious Eye

Damage/Irritation

×

STOT - Single Exposure

Page 8 of 11 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Respiratory or Skin STOT - Repeated Exposure sensitisation × Mutagenicity Aspiration Hazard

> 🗶 – Data either not available or does not fill the criteria for classification Legend: – Data available to make classification

SECTION 12 Ecological information

Toxicity

Epoxy Coat 5045 AR	Endpoint	Test Duration (hr)	Species	Value	Source
RESIN - Acid Resistant Coating	Not Available	Not Available	Not Available	Not Available	Not Available
nhonol/formaldohyda	Endpoint	Test Duration (hr)	Species	Value	Source
phenol/ formaldehyde glycidyl ether copolymer	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
xylene	EC50	48h	Crustacea	1.8mg/l	2
	LC50	96h	Fish	2.6mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
Legend:	4. US EPA, Ec	•	ECHA Registered Substances - Ecotoxicological ta 5. ECETOC Aquatic Hazard Assessment Data		

R51/R53

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.
- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

SECTION 14 Transport information

Product / Packaging

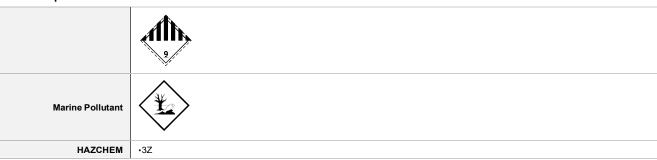
disposal

Version No: 01 Page 9 of 11

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

Issue Date: 19/01/2024
Print Date: 19/01/2024

Labels Required



Land transport (ADG)

14.1. UN number or ID number	3082			
14.2. UN proper shipping name	ENVIRONMENTALLY	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains phenol/ formaldehyde glycidyl ether copolymer)		
14.3. Transport hazard class(es)	Class Subsidiary Hazard			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions Limited quantity			

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings;
- (b) IBCs; or
- (c) any other receptacle not exceeding 500 kg(L).
- Australian Special Provisions (SP AU01) ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains phenol/ formaldehyde glycidyl ether copolymer)			
	ICAO/IATA Class 9			
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard Not Applicable			
0.1200(00)	ERG Code 9L			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
14.6. Special precautions for user	Passenger and Cargo Packing Ir	structions	964	
	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y964	
	Passenger and Cargo Limited Maximum Qty / Pack		30 kg G	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains phenol/ formaldehyde glycidyl ether copolymer)

Page **10** of **11** Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

14.3. Transport hazard class(es)	IMDG Class IMDG Subsidiary Haz	9 zard Not Applicable	
14.4. Packing group			
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number Special provisions	F-A , S-F 274 335 969	
	Limited Quantities	5 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
phenol/ formaldehyde glycidyl ether copolymer	Not Available
xylene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
phenol/ formaldehyde glycidyl ether copolymer	Not Available
xylene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

phenol/ formaldehyde glycidyl ether copolymer is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (phenol/ formaldehyde glycidyl ether copolymer; xylene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes

Page **11** of **11** Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR RESIN - Acid Resistant Coating

National Inventory	Status
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
	Yes = All CAS declared ingredients are on the inventory
Legend:	No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	19/01/2024
Initial Date	19/01/2024

SDS Version Summary

Version	Date of Update	Sections Updated
01	19/01/2024	SDS created

Other information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

TEL: +91 90000 31515.

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Version No: 01 Issue Date: 19/01/2024 Print Date: 19/01/2024

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener
Chemical Name	Not Applicable
Synonyms	curing agent; hardener; catalyst.
Proper shipping name	CORROSIVE LIQUID, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Hardener component of a two-part acid-resistant epoxy compound. Use according to manufacturer's directions. Requires that the two parts be mixed by hand or mixer before use, in accordance with manufacturers directions. Mix only as much as is required. Do not return the mixed material to the original containers The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.
--------------------------	--

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW India Private Limited
Address	Plot No. 34 to 37, Phase – 2, IDA, TSIIC, Pashamylaram, Sangareddy Dist. – 502307 Telangana, India
Telephone	+91 90000 31515
Website	www.itwchemin.com
Email	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 -Annex VI

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Issue Date: 19/01/2024
Print Date: 19/01/2024

Label elements

Hazard pictogram(s)









Signal word

Danger

Hazard statement(s)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
FJUI	Dispose of contents/container to authorised nazardous of special waste collection point in accordance with any local regulation.

Page 3 of 14 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

SECTION 3 Composition / information on ingredients

Mixtures

CAS No	%[weight] Name		
1761-71-3	>60	4,4'-methylenebis(cyclohexylamine)	
100-51-6	10-30	10-30 <u>benzyl alcoho</u> l	
9003-36-5	<5 <u>phenol/ formaldehyde glycidyl ether copolymer</u>		
Not Available	balance ingredients not contributing to the classification		
Legend: 1. Classification drawn from HCIS; 2. Classification drawn from Regulation (EU) No 1272/2008 -Annex VI; 4. Classification drawn from C&L * EU IOELVs available			

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If dust is inhaled, remove from contaminated area. Encourage patient to blow nose to ensure clear breathing passages. Ask patient to rinse mouth with water but to not drink water. Seek immediate medical attention. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

Respiratory stress is uncommon but present occasionally because of soft tissue edema.

Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.

Oxygen is given as indicated.

The presence of shock suggests perforation and mandates an intravenous line and fluid administration.

Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

Neutralising agents should never be given since exothermic heat reaction may compound injury.

- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.

Page 4 of 14 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Supportive care involves the following:

Withhold oral feedings initially.

If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.

Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.

Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND FYF.

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

Clinical experience of benzyl alcohol poisoning is generally confined to premature neonates in receipt of preserved intravenous salines.

- Metabolic acidosis, bradycardia, skin breakdown, hypotonia, hepatorenal failure, hypotension and cardiovascular collapse are characteristic.
- ▶ High urine benzoate and hippuric acid as well as elevated serum benzoic acid levels are found.
- The so-called "gasping syndrome describes the progressive neurological deterioration of poisoned neonates.
- Management is essentially supportive.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. a result	
Advice for firefighters	
	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus.

Fire Fighting		 Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area.
	Fire/Explosion Hazard	Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) aldehydes nitrogen oxides (NOx) other pyrolysis products typical of burning organic material.

May emit corrosive fumes. **HAZCHEM**

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course.

Page 5 of 14 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

SECTION 7 Handling and storage

Precautions for safe handling

DO NOT allow clothing wet with material to stay in contact with skin Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Check for bulging containers. Vent periodically Safe handling Always release caps or seals slowly to ensure slow dissipation of vapours DO NOT USE brass or copper containers / stirrers Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Avoid contact with moisture. Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Other information DO NOT store near acids, or oxidising agents Protect containers against physical damage Check regularly for spills and leaks No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

	▶ Lined metal can, lined metal pail/ can.
	▶ Plastic pail.
	▶ Polyliner drum.
	▶ Packing as recommended by manufacturer.
	For low viscosity materials
Cuitable santainen	Drums and jerricans must be of the non-removable head type.
Suitable container	 Where a can is to be used as an inner package, the can must have a screwed enclosure.
	For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):
	▶ Removable head packaging;
	Cans with friction closures and
	low pressure tubes and cartridges
	may be used.
	Avoid cross contamination between the two liquid parts of product (kit).
	If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation
04	with gelation and evolution of heat (exotherm) may occur.
Storage incompatibility	▶ This excess heat may generate toxic vapour
	 Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
	Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
benzyl alcohol	30 ppm	52 ppm	740 ppm

Ingredient	Original IDLH	Revised IDLH
4,4'-methylenebis(cyclohexylamine)	Not Available	Not Available
benzyl alcohol	Not Available	Not Available
phenol/ formaldehyde glycidyl ether copolymer	Not Available	Not Available

Occupational Exposure Banding

Page **6** of **14** Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
4,4'-methylenebis(cyclohexylamine)	Е	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
benzyl alcohol	Е	≤ 0.1 ppm	
phenol/ formaldehyde glycidyl ether copolymer	Е	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Page 7 of 14 Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Exposure controls

Appropriate engineering

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Individual protection measures, such as personal protective equipment













Eye and face protection

- Chemical goggles
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times ,of:

- · Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- · Excellent breakthrough time > 480 min
- · Good breakthrough time > 20 min
- Hands/feet protection
- · Fair breakthrough time < 20 min
- Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).

▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Body protection

See Other protection below

Other protection

- Overalls. PVC Apron.
- PVC protective suit may be required if exposure severe.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear liquid with an ammoniacal odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.00

Version No: 01

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Issue Date: 19/01/2024 Print Date: 19/01/2024

Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>100	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7		
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.		
Possibility of hazardous reactions	See section 7		
Conditions to avoid	See section 7		
Incompatible materials	See section 7		
Hazardous decomposition products	See section 5		

SECTION 11 Toxicological information

Information on toxicological effects

Information on toxicolog	ICAI ETTECTS
Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary oedema. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. This material can cause inflammation of the skin on contact in some persons.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Version No: 01 Page 9 of 14 Issue Date: 19/01/2024

Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

Chronic

Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.

Some increase of respiratory disorders arising from moulding processes in old installations using phenol formaldehyde resins has been reported.

Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.

Epoxy Coat 5045 AR Hardener Acid Resistant Coating (AR)	TOXICITY	IRRITATION
Hardener (Alt)	Not Available	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1000 mg/kg ^[1]	Eye (rabbit): 10uL./24h SEVERE
	Inhalation(Mouse) LC50; 0.4 mg/l4h ^[2]	Eye: adverse effect observed (irreversible damage) ^[1]
4'-methylenebis(cyclohexylamine)	Oral (Rat) LD50: 350 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): SEVERE Corrosive ** * [Air Products and Chemicals] ** [BASF CCINFO 1882394]
		Skin: adverse effect observed (corrosive) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2000 mg/kg ^[2]	Eye (rabbit): 0.75 mg open SEVERE
	Inhalation(Rat) LC50: >4.178 mg/L4h ^[1]	Eye: adverse effect observed (irritating) ^[1]
benzyl alcohol	Oral (Rat) LD50: 1230 mg/kg ^[2]	Skin (man): 16 mg/48h-mild
		Skin (rabbit):10 mg/24h open-mild
		Skin: no adverse effect observed (not irritating) ^[1]
	TOXICITY	IRRITATION
phenol/ formaldehyde glycidyl	dermal (rat) LD50: >400 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
ether copolymer	Oral (Rat) LD50: >5000 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

4.4'-METHYLENEBIS(CYCLOHEXYLAMINE)

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.

Overexposure to most of these materials may cause adverse health effects.

Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.

Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and

Version No: 01 Page 10 of 14 Issue Date: 19/01/2024

Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage. Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity. For benzoates: Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmful and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and connubial contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work. BENZYL ALCOHOL If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but is transformed into a hapten in the skin (bioactivation), usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prehapten or a prohapten, or both, This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances. The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eve irritation is minimal. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. PHENOL/ FORMALDEHYDE GLYCIDYL Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line ETHER COPOLYMER MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormonedependent manner. However, BPA and several other derivatives did not show such activity The following information refers to contact allergens as a group and may not be specific to this product. 4.4'-METHYLENEBIS(CYCLOHEXYLAMINE) Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. & BENZYL ALCOHOL & PHENOL/ The pathogenesis of contact eczema involves a cell-mediated (Tlymphocytes) immune reaction of the delayed FORMALDEHYDE GLYCIDYL ETHER type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions COPOLYMER The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. 4,4'-METHYLENEBIS(CYCLOHEXYLAMINE) The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to & PHENOL/ FORMALDEHYDE GLYCIDYL irritants may produce conjunctivitis. ETHER COPOLYMER

Acute Toxicity	*	Carcinogenicity	×
Skin Irritation/Corrosion	~	Reproductivity	✓
Serious Eye Damage/Irritation	~	STOT - Single Exposure	•
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	•
Mutagenicity	×	Aspiration Hazard	×

Legend: X − Data either not available or does not fill the criteria for classification

— Data available to make classification

SECTION 12 Ecological information

Toxicity

Epoxy Coat 5045 AR Hardener - Acid	Endpoint	Test Duration (hr)	Species	Value	Source
Resistant Coating (AR) Hardener	Not Available	Not Available	Not Available	Not Available	Not Available

Version No: 01 Page 11 of 14

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

	Endpoint	Test Duration (hr) Species		Value	Value	
4,4'-methylenebis(cyclohexylamine)	EC50	72h	Algae or other aquatic plants		>=141.42<=200mg/l	
	EC50	48h	Crustacea		6.84mg/l	
	LC50	96h	Fish		68mg/l	
	NOEC(ECx)	336h	Fish	>1mg	/I	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50	96h	Algae or other aquatic plants		76.828mg/l	2
	EC50	72h	Algae or other aquatic	Algae or other aquatic plants		2
benzyl alcohol	EC50	48h	Crustacea		230mg/l	2
	LC50	96h	Fish		10mg/l	4
	NOEC(ECx)	336h	Fish	Fish		2
	Endpoint	Test Duration (hr)	Species		Value	Source
phenol/ formaldehyde glycidyl ether copolymer	Not Available	Not Available	Not Available		Not Available	Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-methylenebis(cyclohexylamine)	HIGH	HIGH
benzyl alcohol	LOW	LOW

Bioaccumulative potential

·				
Ingredient	Bioaccumulation			
4,4'-methylenebis(cyclohexylamine)	LOW (LogKOW = 3.2649)			
benzyl alcohol	LOW (LogKOW = 1.1)			

Mobility in soil

Ingredient	Mobility	
4,4'-methylenebis(cyclohexylamine)	LOW (KOC = 672.4)	
benzyl alcohol	LOW (KOC = 15.66)	

SECTION 13 Disposal considerations

Waste treatment methods

Recycle wherever possible.
Consult manufacturar for ra

- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant.
- Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible
- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

SECTION 14 Transport information

Product / Packaging

disposal

Issue Date: 19/01/2024

Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

Issue Date: 19/01/2024

Print Date: 19/01/2024

Labels Required



Marine Pollutant



2X

HAZCHEM

Land transport (ADG)

14.1. UN number or ID number	1760			
14.2. UN proper shipping name	CORROSIVE LIQUID,	CORROSIVE LIQUID, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))		
14.3. Transport hazard class(es)	Class Subsidiary Hazard	8 Not Applicable		
14.4. Packing group	III	III		
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions Limited quantity	223 274 5 L		

Air transport (ICAO-IATA / DGR)

14.1. UN number	1760			
14.2. UN proper shipping name	Corrosive liquid, n.o.s. * (contains 4,4'-methylenebis(cyclohexylamine))			
	ICAO/IATA Class	8		
14.3. Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
01033(03)	ERG Code	8L		
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack		60 L	
14.6. Special precautions for user	Passenger and Cargo Packing In	structions	852	
ioi usei	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y841	
	Passenger and Cargo Limited Ma	Passenger and Cargo Limited Maximum Qty / Pack		

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1760		
14.2. UN proper shipping name	CORROSIVE LIQUID, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))		
14.3. Transport hazard class(es)	IMDG Class IMDG Subsidiary Hazard	8 Not Applicable	
14.4. Packing group	III		

Page **13** of **14**

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Version No: 01

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
4,4'-methylenebis(cyclohexylamine)	Not Available
benzyl alcohol	Not Available
phenol/ formaldehyde glycidyl ether copolymer	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
4,4'-methylenebis(cyclohexylamine)	Not Available
benzyl alcohol	Not Available
phenol/ formaldehyde glycidyl ether copolymer	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

4,4'-methylenebis(cyclohexylamine) is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

benzyl alcohol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

phenol/ formaldehyde glycidyl ether copolymer is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (4,4'-methylenebis(cyclohexylamine); benzyl alcohol; phenol/ formaldehyde glycidyl ether copolymer)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (4,4'-methylenebis(cyclohexylamine))	

Issue Date: 19/01/2024

Print Date: 19/01/2024

Page **14** of **14** Issue Date: 19/01/2024 Version No: 01 Print Date: 19/01/2024

Epoxy Coat 5045 AR Hardener - Acid Resistant Coating (AR) Hardener

National Inventory	Status	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	19/01/2024
Initial Date	19/01/2024

SDS Version Summary

Version	Date of Update	Sections Updated
01	19/01/2024	SDS created

Other information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

TEL: +91 90000 31515.